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E-Book



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钮扣产品册
Button Product Catalog



HSD



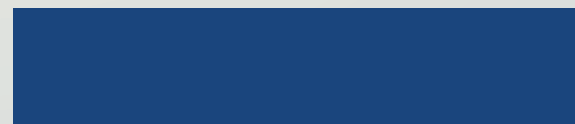
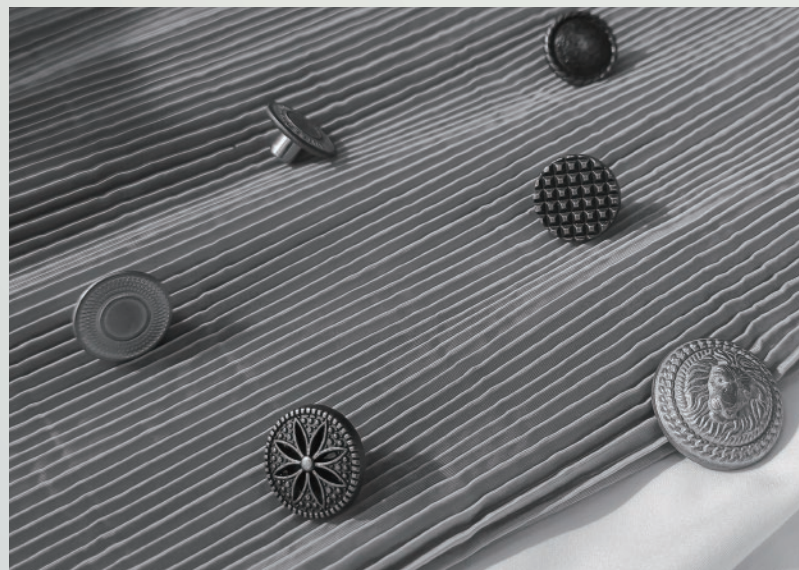
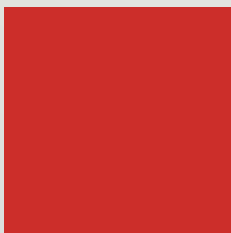
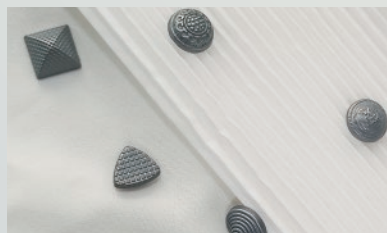
浙江华圣达拉链科技有限公司
Zhejiang Huashengda Zipper Technology Co., Ltd.

浙江省嘉兴市嘉善县姚庄镇清凉大道28号
No.28, Qingliang Avenue, Yao Zhuang Town, Jiashan County,
Jiaxing City, Zhejiang Province, China

www.hsdzipper.com

钮扣产品册

Button
Product Catalog





深圳华圣达 (原厂址)

SHENZHEN HSD (FORMER ADDRESS OF THE FACTORY)

深圳市华圣达拉链有限公司(HSD Zipper Co., Ltd.)于2001年成立,公司总部最初座落于深圳市光明新区,获得多项国际标准认证及检测合格认证,总投资额超过人民币3亿元。

于2021年正式完成搬迁。

HSD Zipper Co., Ltd was established in 2001. The headquarters was originally located in Guangming New District, Shenzhen. HSD has obtained a series of international standard qualifications. Its total investment has exceeded RMB 300 million.

The relocation of the company was completed officially in 2021.



柬埔寨工厂

HSD CAMBODIA FACTORY

中国第一家海外设厂的拉链企业

THE FIRST ZIPPER ENTERPRISE OF CHINA SET UP OVERSEAS.

华圣达于2014年扩大产能规模,于柬埔寨建立中国第一座海外拉链工厂,柬埔寨工厂位于柬埔寨磅士卑省,总投资超过3000万美元,占地250000平方米面积,距离首都金边40公里。我们更能针对区域客户的特性,提供便捷的服务,满足国际市场的需求,于2014年9月开始启动。

HSD expanded its production scale in 2014, and set up the first overseas zipper factory of China in Cambodia, which is located in Kampong Speu approximately 40 kilometers from Cambodia's capital, Phnom Penh. The total investment is more than US\$30 million. The facility covers an area of 250,000 square meters. We are able to offer our customers shorter lead time with more convenient service to meet the requirements of the international market. The factory was put into operation in September, 2014.



浙江嘉善 智能工厂

ZHEJIANG JIASHAN SMART FACTORY

HSD集团2001年创立于广东深圳,是专业生产拉链和钮扣的制造商,同时持续开发及为客户提供其它服饰配件的「一站式服务」辅料企业。

HSD于2017年将企业进行智能化扩产,成立浙江华圣达拉链科技有限公司,公司总体园区坐落于嘉善县姚庄镇,建筑面积约80000平方米,总投资额超过8000万美元。是整合了拉链织带、成型、缝合、漂染、模具、压铸、喷涂、电镀、尼龙条装、塑钢条装、金属条装、各类码装和钮扣生产系列工序及检测为一体的大型制造中心。

HSD Group, founded in Shenzhen, Guangdong in 2001, is a manufacturer specialized in the production of zippers and buttons, and also an enterprise providing "one-stop" services of auxiliary materials in terms of continuous development and supplying other garment accessories for clients.

In 2017, HSD expanded the production scale of its enterprise intelligently and established Zhejiang HSD Zipper Technology Co., Ltd. The company's park area is situated in Yaozhuang Town, Jiashan County, covering a total area with the building occupying approximately 80,000 square meters and having a total investment of over USD 80 million. It is a large-scale manufacturing center integrating a series of processes and tests such as coil, plastic and metal zipper's tape weaving, forming, sewing, dyeing, molding, die-casting, enamel, electroplating and button production, etc.



钮扣车间实景图

The button workshop in Yaozhuang, Jiashan



CERTIFICATIONS

- HIGG INDEX FEM
- ISO 14001:2015 (环境管理体系)
- ISO 9001:2015 (质量管理体系)
- OEKO-TEX STANDARD 100 & TQP
- Bluesign 蓝标
- GRS

- HIGG INDEX FEM
- ISO 14001:2015 (Environmental management system)
- ISO 9001:2015 (Quality management system)
- OEKO-TEX STANDARD 100 & TQP
- Bluesign
- GRS

Certificate
OEKO-TEX® STANDARD 100 **ISO 14001**

获得 OEKO

**管理体系认证
注册证书**

浙江华圣达拉链科技
有限公司

ISO 14001:2015

此管理体系适用于:

尼龙拉锁、注塑拉锁和金属拉锁的设计和制造

ISO 9001

**管理体系认证
注册证书**

浙江华圣达拉链科技
有限公司

的管理体系，符合以下标准要求并予以注册：

ISO 9001:2015

此管理体系适用于:

尼龙拉链、注塑拉链和金属拉链的设计和制造。

TQP

**ACHIEVEMENT
AWARD**

Zhejiang Huashengda Zipper
Technology Co., Ltd.
浙江华胜达拉链科技有限公司

**TRIM SUPPLIER
QUALIFICATION
PROGRAM**

Registration Number
F_IAR_173183_TQP-R1
Last Full Audit Date: August 7-8, 2024
Expiry Date: August 7, 2026

Guillaume Gignac
Global Vice President,
Technical Management & Quality,
Business Assurance, Intertek



Cary Chan
Certification Administration Centre, Intertek

Bluesign

GRS

Scope Certificate
 Scope Certificate Number ITS-Z26411-GR5-01283000

Intertek
certifies that

ing Huashengda Zipper Technology Co., Ltd.
License Number Z26411
No. 28 Qingliang Avenue, Yaozhuang Town,
Jiashan County, Jiaxing City,

been audited and found to be in conformity with the **GLOBAL RECYCLED STANDARD 4.0 (GRS 4.0)**

responsibility of the above mentioned organization
ing (PR0033); **Dyning** (PR0006); **Molding** (PR0018);

warehousing (P00031)
risk may be carried out by subcontractors.

intertek 

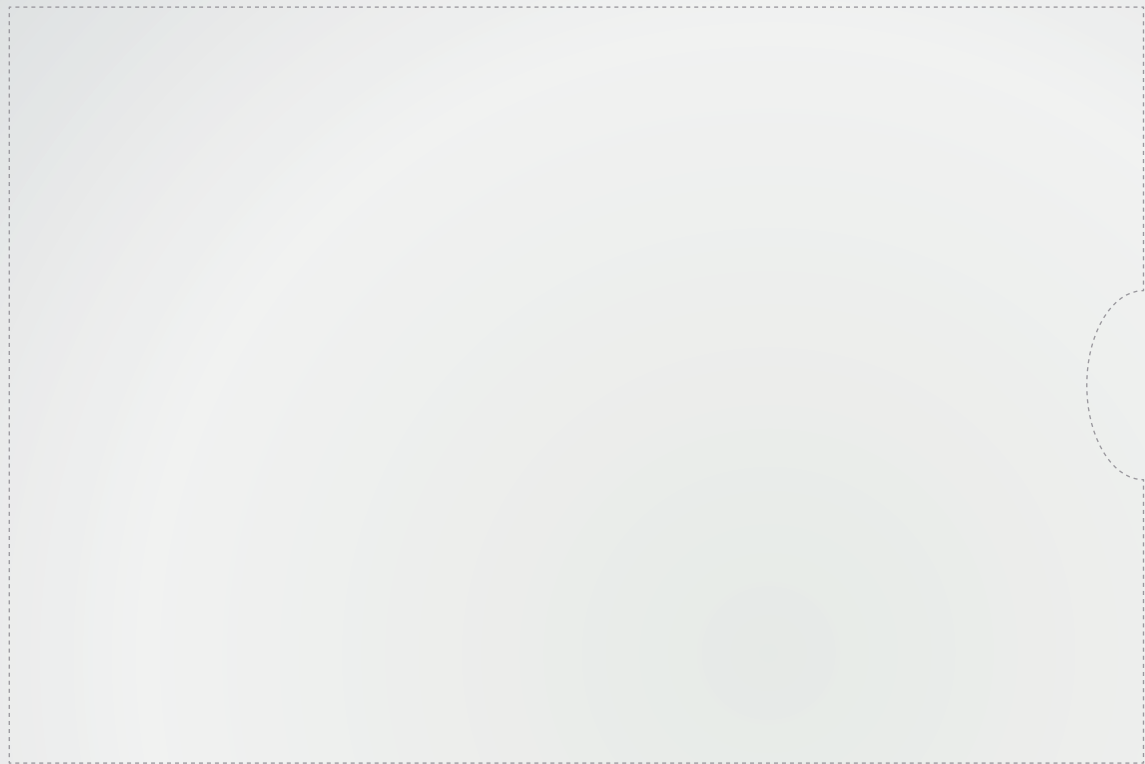
grCode: CB475
number: 0204

declines if the declared conformity is no longer guaranteed.
[Learn more about Certificates](#)

CERTIFICATE

钮扣规格量度对照表

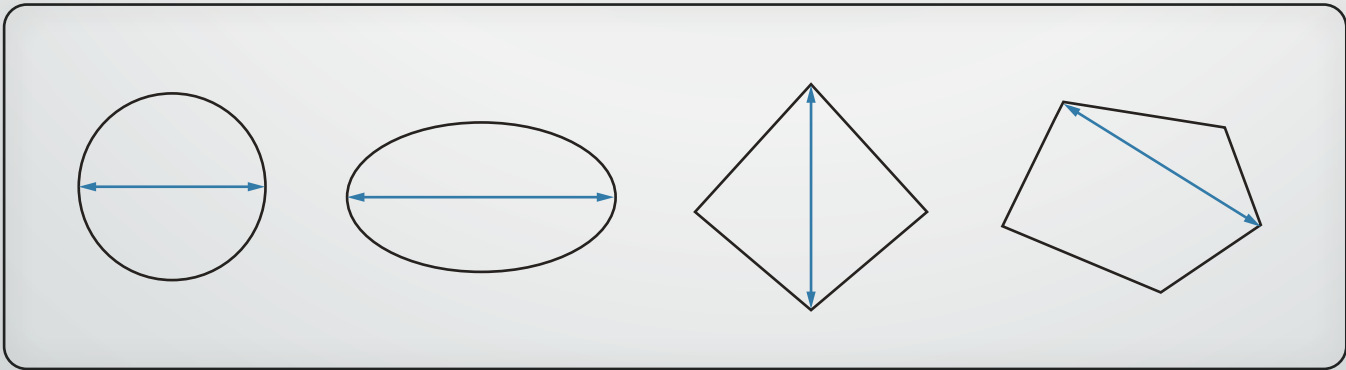
TABLE OF BUTTON SIZE MEASUREMENT



注意：号(L)和毫米(mm)之间的数字只是大约数。
Remarks: Measurement of ligne is not exactly 100% equal to mm.

钮面的正确度量方法

BUTTON DIAMETER



注意：量取最长直径。
Remarks: For button size, measure the largest outer diameter.



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四合扣

Spring Snap Fasteners

品名：四合扣
Product Name: Spring snap Fasteners, also called parallel spring snap

※ 可特殊定制尺寸及样式
※ We offer customized sizes and styles.



钮面
Cap

A



弹弓杯
Socket

B



钮珠
Stud

C



直笛
Post

D

四合扣

SPRING SNAP FASTENERS

结构：由A、B、C和D四个部件组成一套钮扣，故称之为四合扣。

- A件：钮面 (cap), 由面板和开窗笛组成
- B件：弹弓杯 (socket), 俗称弹簧、母扣或介子
- C件：钮珠 (stud), 俗称松紧、花边、珠头或公扣
- D件：直笛 (post), 俗称高脚或底笛

Combination: Part A (Cap)+Part B (Socket)+Part C (Stud)+Part D (Post)

- 提示：
- 上两件：A件+B件
 - 下两件：C件+D件
 - 下三件：B件+C件+D件
 - 所有A件(钮面)和下三件尺寸搭配可任由客户指定。

Tips:
Generally, the top parts refer to Part A, and the under parts refer to Part B, Part C, and Part D. Customers are free to decide the size of Part A and the under parts. In some cases, the top parts refer to Part A and Part B; accordingly, the under parts refer to Part C and Part D.



A件正面(面板) A件反面(开窗笛)
Top Parts (Front) Top Parts (Back)



下三件正反面
Under Parts

※ 材质：A件除了铜皮以外，也可由锌合金等其他材料取代。下三件均为铜皮材料。
※ Material: The material of Part A is not limited to brass, but can be replaced by other materials such as zinc alloy. The under parts remain brass.

工艺/表面处理 Surface Treatment

可根据客户要求，将四合扣的钮扣面电镀或喷漆成相应的颜色并订制图案和logo。
According to client's requirement, snap button can be electroplated or spray painted.

规格 Specification

- 下三件有四个固定规格：484、485、486和488。 · Size of under parts: 485, 484, 486, and 488
- 最常见的下三件规格是484和486。 · The most popular size of under parts: 484 and 486
- 最常见的四合扣规格是15 (A件直径) /484。 · A widely used size of spring snap fasteners: 15/484

下三件规格 Specification	B件直径 Part B (d)	C件直径 Part C (d)	D件直径 Part D (d)	A件管径 Part A (diameter of the barrel)
488	10mm	9mm	9.2mm	2.0mm
486	12mm	10mm	10mm	2.8mm
484	14mm	11mm	11mm	2.8mm
485	15mm	13mm	12.6mm	2.8mm
例 484 Example				

※ 其它型号呈现方式按上面的方式类推 此图标为常用规格
※ Other models are presented in the same way as the above This icon is for general specifications

铜唛钮
Brass Snap Button

锌合金产品
Zinc Alloy Accessories

四合扣
Spring Snap Fasteners

大白扣 — 新款大白扣 —
Ring Snap Fasteners Ring Snap Fasteners (New Style)

五爪扣 —
Pong Snap Buttons

裤钩 —
Over Hook & Eye (Bar)

工字扣 —
Joan Button

撞钉 —
Rivet & Burr

气眼 —
Eyelet and Washer

缝扣 —
Sewing Button



* 此页效果图仅供参考, 请以实物色卡为准。
* This image is for reference only, please refer to the color chart.

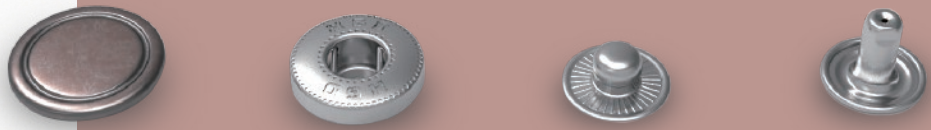
面件尺寸展开图
SIZE SPECIFICATION

* 此图标表示有实物样品可调样
* Sample is available with this icon

No. 0135271 10mm	No. 0134699 11mm	No. 0134710 11.5mm	No. 0137685 12mm
No. 0135318 12.5mm	No. 0135329 13mm	No. 0137805 14mm	No. 0135344 15mm
No. 0141301 16mm	No. 0145454 17mm	No. 0141303 18mm	No. 0141308 19mm
No. 0141313 20mm	No. 0141318 22mm	No. 0141324 23mm	No. 0141328 25mm
No. 0200001 15mm	No. 0141945 15mm	No. 0200003 15mm	No. 0200004 15mm

* 网格内效果图与实物比例为1:1
* The proportion between the physical sample and the rendered object is 1:1

= 4mm



面件尺寸
展开图
SIZE
SPECIFICATION



* 此图标表示有
实物样品可调样
* Sample is available
with this icon

4mm

* 网格内效果图与
实物比例为1:1
* The proportion
between the physical
sample and the
rendered object is 1:1

No. 0135271
10mm

No. 0140050
488(655)
10mm

No. 0140051
488(655)
9mm

No. 0140055
488(655)
9mm

No. 0137685
12mm

No. 0130796
486(633)
12mm

No. 0130798
486(633)
10mm

No. 0130802
486(633)
10mm

No. 0137805
14mm

No. 0134737
484(831)
14mm

No. 0138851
484(831)
11mm

No. 0138888
484(831)
11mm

No. 0135344
15mm

No. 0154050
485(832)
15mm

No. 0151721
485(832)
13mm

No. 0154051
485(832)
12.5mm

No. 0135344
15mm

No. 0154052
312
12mm

No. 0154053
312
12mm

No. 0154054
312
12mm

No. 0145454
17mm

No. 0156017
315
15mm

No. 0156018
315
15mm

No. 0156019
315
12mm

* 此页效果图仅供参考, 请以实物色卡为准。
* This image is for reference only, please refer to the color chart.

铜唛钮
Brass Snap Button

锌合金产品
Zinc Alloy Accessories

四合扣
Spring Snap Fasteners

大白扣 新款大白扣 一五爪扣 一裤钩 一工字扣 一撞钉 一气眼 一缝扣
Ring Snap Fasteners Ring Snap Fasteners (New Style) Prong Snap Button

一裤钩 一工字扣 一撞钉 一气眼 一缝扣
Hook & Eye (Bar) Tack Button

一撞钉 一气眼 一缝扣
One Hook Tack Button

一撞钉 一气眼 一缝扣
Rivet & Burr Eyelet and Washer Sewing Button



大白扣

Ring Snap Fasteners

品名：大白扣，又称环状弹簧扣和碗扣。

Product Name: Ring Snap Fasteners

※ 可特殊定制尺寸及样式
※ We offer customized sizes and styles.

铜唛钮
Brass Snap Buttons

锌合金产品
Zinc Alloy Accessories

四合扣
Spring Snap Fasteners

大白扣
Ring Snap Fasteners

新款大白扣
Ring Snap Fasteners (New Style)

五爪扣
Prong Snap Fasteners

裤钩
Hook & Eye (Belt)

工字扣
Tuck Button

撞钉
Rivet & Burr

气眼
Eyelet and Washer

缝扣
Sewing Button



钮面
Cap

A



弹弓杯
Socket

B



钮珠
Stud

C



直笛
Post

D

大白扣

RING SNAP FASTENERS

结构：由A、B、C和D四个部件组成一套钮扣。

- A件：钮面 (cap), 由面板和开窗笛组成
- B件：弹弓杯 (socket), 俗称弹簧、母扣或介子
- C件：钮珠 (stud), 俗称松紧、花边、珠头或公扣
- D件：直笛 (post), 俗称高脚或底笛

Combination: Part A (Cap)+Part B (Socket)+Part C (Stud)+Part D (Post)

提示：

- 上两件：A件+B件
- 下两件：C件+D件
- 下三件：B件+C件+D件
- 所有A件 (钮面) 和下三件尺寸搭配可任由客户指定。

Tips:

Generally, the top parts refer to Part A, and the under parts refer to Part B, Part C, and Part D. Customers are free to decide the size of Part A and the under parts. In some cases, the top parts refer to Part A and Part B; accordingly, the under parts refer to Part C and Part D.

工艺/表面处理

Surface Treatment

可根据客户要求, 将大白扣的钮扣面电镀或喷漆成相应的颜色并订制图案和logo。

According to client's requirement, snap button can be electroplated or spray painted.

规格

Specification

下三件规格 Specification	B件直径 Part B (d)	C件直径 Part C (d)	D件直径 Part D (d)
201	13.5mm	13.5mm	12.3mm
202	12.3mm	13mm	11mm
203	10.5mm	11mm	11mm
201			
202			
203			



铜唛钮
Brass Snap Button

锌合金产品
Zinc Alloy Accessories

四合扣
Spring Snap Fasteners

大白扣
Ring Snap Fasteners

新款大白扣
Ring Snap Fasteners (New Style)

五爪扣
Pronig Snap Buttons

裤钩
One Hook

工字扣
J Hook & Eye (Bar)

撞钉
Nipple Up and Down Sewt

气眼
Eyelet and Washer

缝扣
Sewing Button

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* This image is for reference only, please refer to the color chart.

面件尺寸展开图
SIZE SPECIFICATION

* 此图标表示有实物样品可调样
* Sample is available with this icon

No. 01.35344

15mm

No. 01.35263

405(201)

13.5mm

No. 01.46071

405(201)

14mm

No. 01.46073

405(201)

12.3mm

No. 01.45483

12mm

No. 01.42230

406(203)

10.5mm

No. 01.42237

406(203)

11mm

No. 01.42243

406(203)

11mm

No. 0200015

s201

11mm

No. 0200015

s201

13.5mm

No. 0200015

s201

13mm

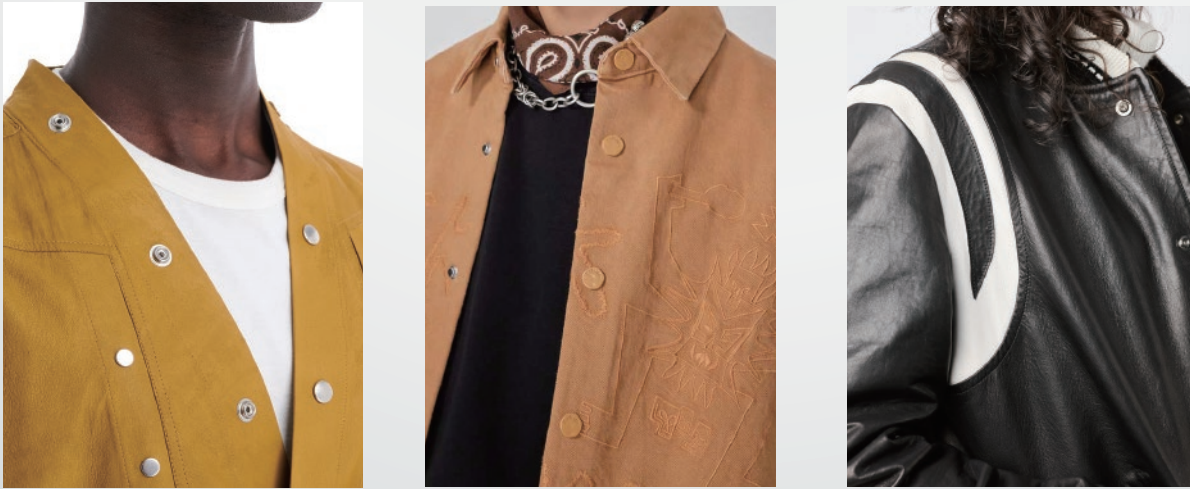
No. 0200015

s201

11mm

* 网格内效果图与实物比例为1:1
* The proportion between the physical sample and the rendered object is 1:1

= 4mm



正面
Front view

侧面
Side view

正面
Front view

侧面
Side view

正面
Front view

侧面
Side view

正面
Front view

侧面
Side view

正面
Front view

侧面
Side view

正面
Front view

侧面
Side view

正面
Front view

侧面
Side view

正面
Front view

侧面
Side view



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Spring Snap Fasteners
- 裤钩
Dress Hooks
- 工字扣
Tack Buttons
- 撞钉
River & Burr
- 气眼
Eyelet and Washer
- 缝扣
Sewing Button